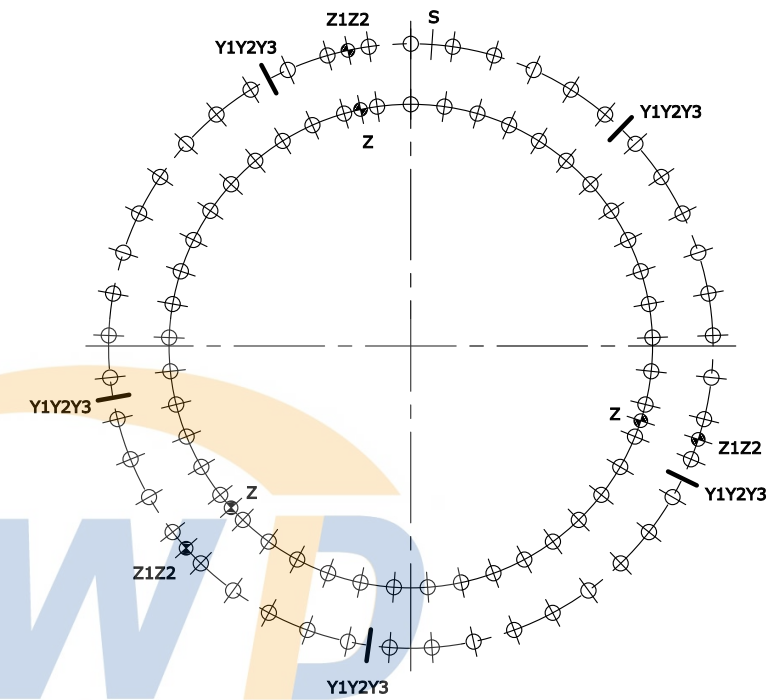
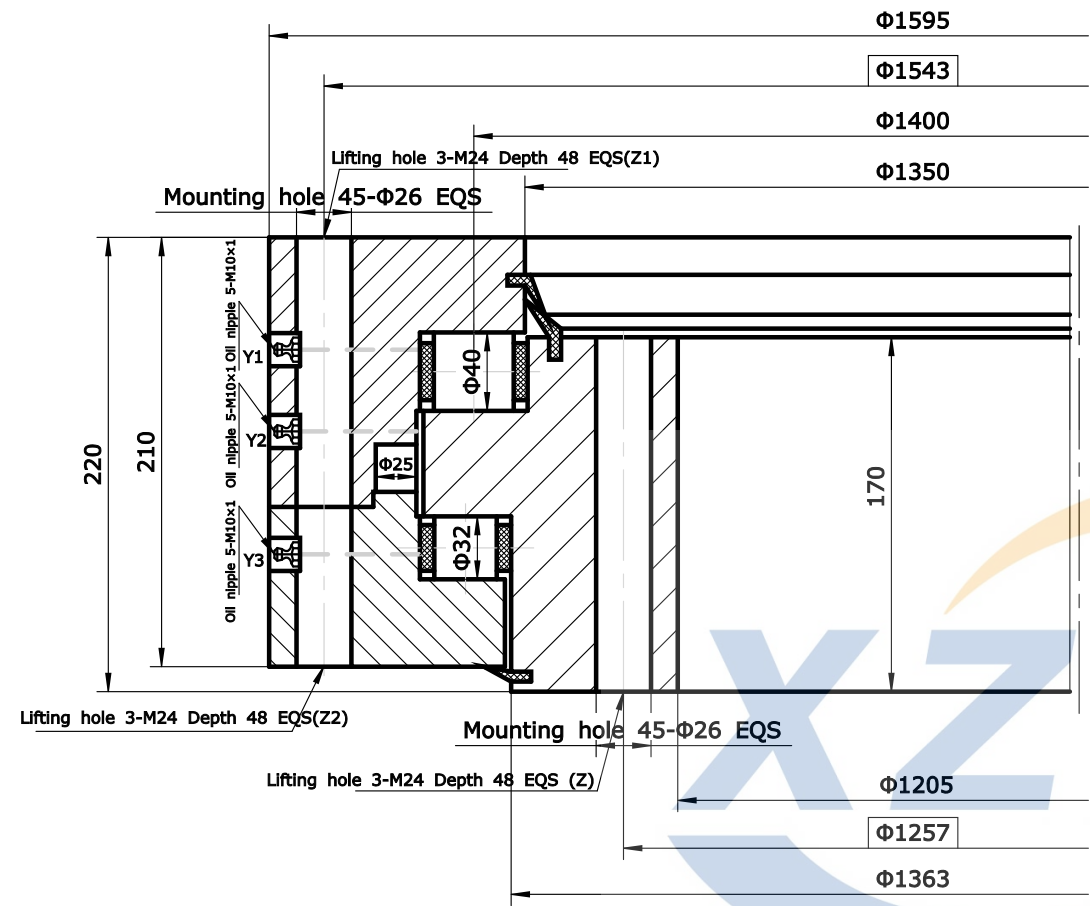


6.3  
U.O.N



- Notes:
1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC  
Depth ≥ 3.5mm
  2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine tolerances without notes				Model	130.40.1400		Weight	1300kg	
Module	m	Gear heat treatment requirements		Date		Approve						Name	Slewing Bearing	Qty		Scale	
Teeth no	z	Precision(GB10095-88)		Inner ring mounting hole	Qty	Size	Axial clearance	0.03~0.10						Material	50Mn	Total 1 page	The 1st page
Teeth pressure angle	α			Outer ring mounting hole	45	Φ26	Radial clearance	0.06~0.25		≤200	≤500	≤710	≤1120				
Modification coefficients	x			Oil hole	3×5	M10×1			±0.30	±0.40	±0.50	±0.65					
Reduction coefficients	km								≤1600	≤2000	≤2500	≤3150					
Pitch diameter	d								±0.80	±0.95	±1.10	±1.35					
									≤4000	≤5000							
									±1.65	±2.0							
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011				<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p> <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>					