



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.0mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	
Module	m	Gear heat treatment requirements		Date		Approve		020.25.500	100kg		
Teeth no	z			Qty	Size	Axial clearance	0.10~0.20	Name		Slewing Bearing	Qty
Teeth pressure angle	α	Precision(GB10095-88)		Inner ring mounting hole	20	Φ18	Radial clearance	0.10~0.70	Scale		
Modification coefficients	x			Outer ring mounting hole	20	Φ18	Material		50Mn	Total 1 page	The 1st page
Reduction coefficients	km			Oil hole	2x4	M8x1	Technical processing standards without notes according to ...JB/T2300-2011		XUZHOU WANDA SLEWING BEARING CO.,LTD		
Pitch diameter	d			T: Pulg location S: Soft zone Y: Oil hole Z: Lifting hole							
<p>Technical processing standards without notes according to ...JB/T2300-2011</p> <p> Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com </p>											