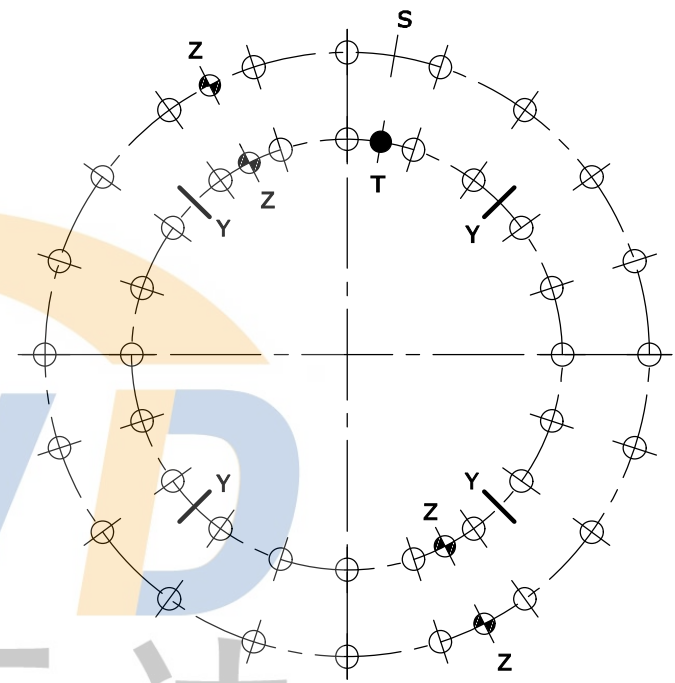
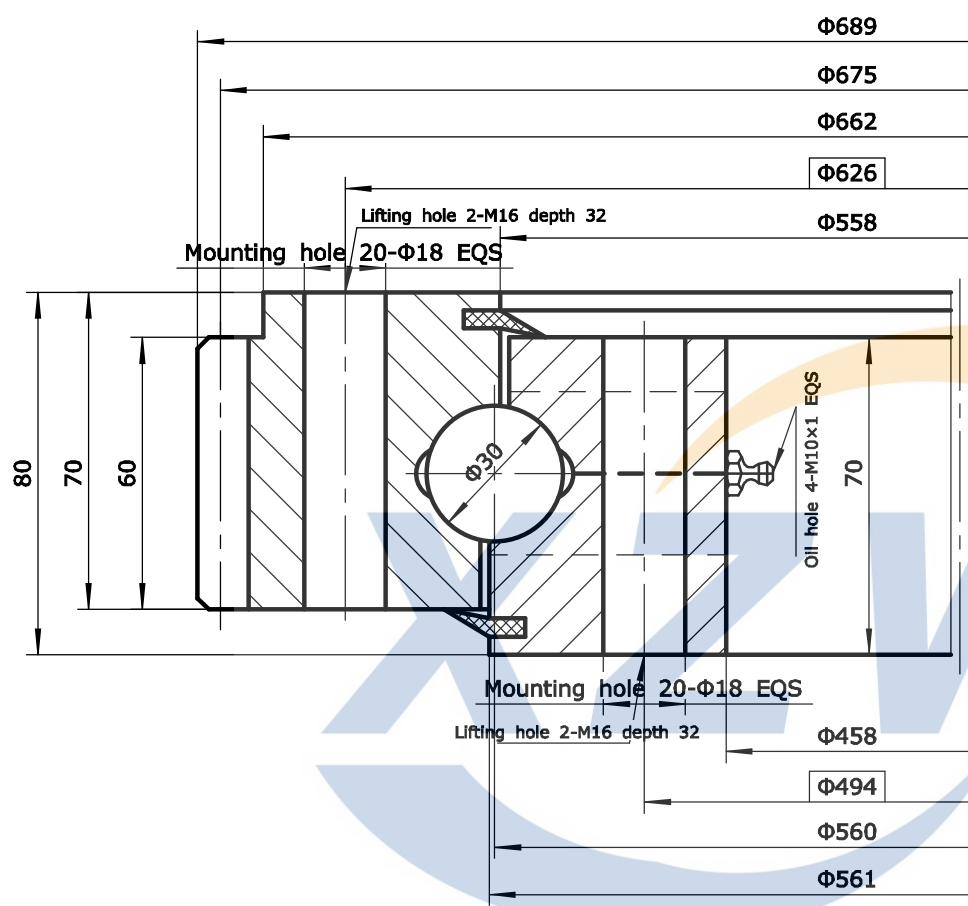



U.O.N ∇ 6.3



Notes:
 1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
 Depth≥3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight					
Module	m	5	Gear heat treatment requirements		Date	Approve		011.30.560		95kg					
Teeth no	z	135	HRC		Qty	Size	Axial clearance	Name		Scale					
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	Φ18	0.04~0.25	Slewing Bearing		Qty					
Modification coefficients	x	+0.5			Outer ring mounting hole	Φ18	0.04~0.25	Material		Total 1 page					
Reduction coefficients	km	0.5			Oil hole	4 M10x1		50Mn		The 1st page					
Pitch diameter	d	675						XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com							
												machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0			
												Technical processing standards without notes according to ...JB/T2300-2011			
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole											